

PTO/SB/21 (08-03)

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TRANSMITTAL FORM

(to be used for all correspondence after initial filing)

		Application Number	10/605,893
		Filing Date	11/04/2003
		First Named Inventor	Peng-Khian Law
		Art Unit	
		Examiner Name	
Total Number of Pages in This Submission	3	Attorney Docket Number	ACMP0090USA

ENCLOSURES (Check all that apply)

<input checked="" type="checkbox"/> Fee Transmittal Form <input type="checkbox"/> Fee Attached <input type="checkbox"/> Amendment/Reply <input type="checkbox"/> After Final <input type="checkbox"/> Affidavits/declaration(s) <input type="checkbox"/> Extension of Time Request <input type="checkbox"/> Express Abandonment Request <input type="checkbox"/> Information Disclosure Statement <input checked="" type="checkbox"/> Certified Copy of Priority Document(s) <input type="checkbox"/> Response to Missing Parts/ Incomplete Application <input type="checkbox"/> Response to Missing Parts under 37 CFR 1.52 or 1.53	<input type="checkbox"/> Drawing(s) <input type="checkbox"/> Licensing-related Papers <input type="checkbox"/> Petition <input type="checkbox"/> Petition to Convert to a Provisional Application <input type="checkbox"/> Power of Attorney, Revocation <input type="checkbox"/> Change of Correspondence Address <input type="checkbox"/> Terminal Disclaimer <input type="checkbox"/> Request for Refund <input type="checkbox"/> CD, Number of CD(s) _____ <input type="checkbox"/> Remarks	<input type="checkbox"/> After Allowance communication to Technology Center (TC) <input type="checkbox"/> Appeal Communication to Board of Appeals and Interferences <input type="checkbox"/> Appeal Communication to TC (Appeal Notice, Brief, Reply Brief) <input type="checkbox"/> Proprietary Information <input type="checkbox"/> Status Letter <input type="checkbox"/> Other Enclosure(s) (please identify below):
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SIGNATURE OF APPLICANT, ATTORNEY, OR AGENT

Firm or Individual name	Winston Hsu, Reg. No.: 41,526
Signature	
Date	11/04/2003

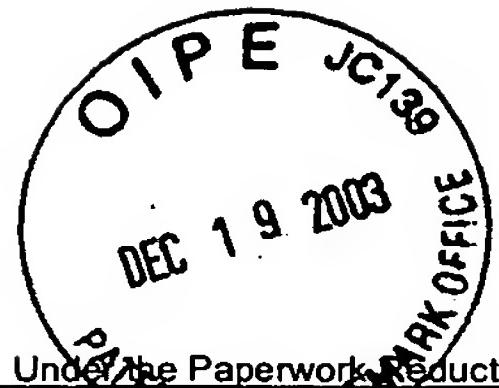
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PTO/SB/17 (10-03)

Approved for use through 07/31/2006. OMB 0651-0032
U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE

FEE TRANSMITTAL for FY 2004

Effective 10/01/2003. Patent fees are subject to annual revision.

Applicant claims small entity status. See 37 CFR 1.27

TOTAL AMOUNT OF PAYMENT (\$0.00)

Complete if Known

Application Number	10/605,893
Filing Date	11/04/2003
First Named Inventor	Peng-Khian Law
Examiner Name	
Art Unit	
Attorney Docket No.	ACMP0090USA

METHOD OF PAYMENT (check all that apply)

Check Credit card Money Order Other None

Deposit Account:

Deposit Account Number 50-0801
Deposit Account Name

The Director is authorized to: (check all that apply)

- Charge fee(s) indicated below Credit any overpayments
 Charge any additional fee(s) or any underpayment of fee(s)
 Charge fee(s) indicated below, except for the filing fee to the above-identified deposit account.

FEE CALCULATION (continued)

3. ADDITIONAL FEES

Large Entity	Small Entity	Fee Description	Fee Paid
Fee Code (\$)	Fee Code (\$)	Fee Description	
1051 770	2001 385	Utility filing fee	
1002 340	2002 170	Design filing fee	
1003 530	2003 265	Plant filing fee	
1004 770	2004 385	Reissue filing fee	
1005 160	2005 80	Provisional filing fee	
SUBTOTAL (1) (\$0.00)			
2. EXTRA CLAIM FEES FOR UTILITY AND REISSUE			
Total Claims	Extra Claims	Fee from below	Fee Paid
Independent Claims	-20** =	X	=
Multiple Dependent	- 3** =	X	=
SUBTOTAL (2) (\$0.00)			
Other fee (specify) _____			
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SUBMITTED BY

(Complete if applicable)

Name (Print/Type)	Winston Hsu	Registration No. (Attorney/Agent)	41,526	Telephone	886289237350
Signature		Date	12/16/2003		

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PTO/SB/02B (11-00)

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DECLARATION -- Supplemental Priority Data Sheet

Additional foreign applications:

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368 - 1 & 2 , BELLISA ROW,
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PATENT APPLICATION NO: PI 2003 1484

This is to certify that annexed hereto is a true copy from the records of the Registry of Trade Marks and Patents, Malaysia of the application as originally filed which is identified therein.



By authority of the
REGISTRAR OF PATENTS


ABDUL RAHMAN RAMLI
(CERTIFYING OFFICER)
3 October 2003



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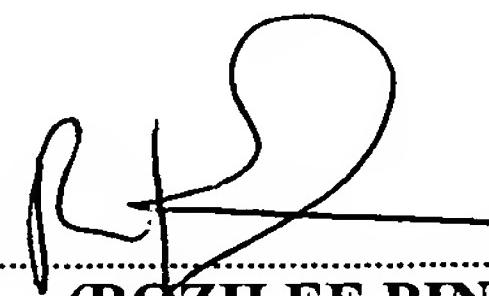
*Telefon: 03-2274 8671
Fax : 03-2274 1332
<http://www.mipc.gov.my>*

CERTIFICATE OF FILING

APPLICANT : BENQ CORPORATION
APPLICATION NO : PI 20031484
REQUEST RECEIVED ON : 21/04/2003
FILING DATE : 21/04/2003
AGENT'S/APPLICANT'S FILE REF. : PT/11/03HKMK

Please find attached, a copy of the Request Form relating to the above application, with the filing date and application number marked thereon in accordance with Regulation 25(1).

Date : 22/04/2003


.....
(ROZILEE BIN ASID)
for Registrar of Patents

To : KHAW HANG MENG
C/O PETER HUANG & RICHARD,
368-3-1 & 2, BELLISA ROW,
JALAN BURMA,
10350-PULAU PINANG
MALAYSIA

Patents Form No. 1
PATENTS ACT 1983

REQUEST FOR GRANT OF PATENT
(Regulation 7)

To: The Registrar of Patents
Patent Registration Office
Kuala Lumpur, Malaysia

For Official Use

APPLICATION NO: P1 20031484

Filing Date: 21-04-2003

Application received on: 21-04-2003

Fee received on: 21-04-2003

Amount: RM 200

*Cheque/Postal Order/Money Order/Draft/Cash No:

BHQB 562440

Date of mailing:

Please submit this Form in duplicate

Applicant's or Agent's File

reference: PT/11/03HKmk

THE APPLICANT(S) REQUEST(S) THE GRANT OF A PATENT IN RESPECT OF THE FOLLOWING PARTICULARS:

I. TITLE OF INVENTION: SCREWLESS OPTICAL DISC DRIVE HOUSING

II. APPLICANT(S) (the data concerning each applicant must appear in this box or, if the space is insufficient, in the space below)

Name : BenQ Corporation

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Teleprinter Address
(if any)

Additional Information (if any)

N/A

* Delete whichever does not apply.

20031484

III. INVENTOR

Applicant is the inventor

Yes

No

If the applicant is not the inventor: (*all inventors being citizen of Japan*)

Name of inventor

: LAW PENG-KHIAN

Address of inventor

: 2686, Jalan Todak Seberang Jaya, 13700 Prai, Penang, Malaysia

.....

A statement justifying the applicant's right to the patent accompanies this Form:

Yes

No

Additional Information (if any) APPLICANT DERIVES TITLE IN THE INVENTION FROM THE INVENTOR BY WAY OF ASSIGNMENT**IV. AGENT OR REPRESENTATIVE**Applicant has appointed a patent agent in the
accompanying Form No. 17

Yes

No

Agent's Registration Number: PA 92/0027

Applicants have appointed KHAW HANG MENG

to be their common representatives.

V. DIVISIONAL APPLICATION

N/A

This application is a divisional application

The benefit of the filing date

priority date

of the initial application is claimed inasmuch as the subject-matter of the present application is contained in the initial application identified below:

Initial Application No.:

.....

Date of filing of initial application:

.....

VI. DISCLOSURES TO BE DISREGARDED FOR PRIOR ART PURPOSES

N/A

Additional information is contained in supplemental box

(a) Disclosure was due to acts of applicant or his predecessor in title

Date of disclosure:

.....

(b) Disclosure was due to abuse of rights of applicant or his predecessor in title

Date of disclosure:

.....

(c) Disclosure by way of a pending application to register the patent in the
United Kingdom Patent OfficeA statement specifying in more detail the facts
concerning the disclosure accompanies this Form

Yes

No

Additional Information (if any)

N/A

VII. PRIORITY CLAIM (if any)

N/A

The priority of an earlier application is claimed as follows:

Country (if the earlier application is a regional or international application, indicate the office with which it is filed):
.....

Filing Date :

Application No. :

Symbol of the International Patent Classification:

If not yet allocated, please tick

The priority of more than one earlier application is claimed.

Yes

No X

The certified copy of the earlier application(s) accompanies this Form:

Yes

No

If No, it will be furnished by (date)

Additional Information (if any)

N/A

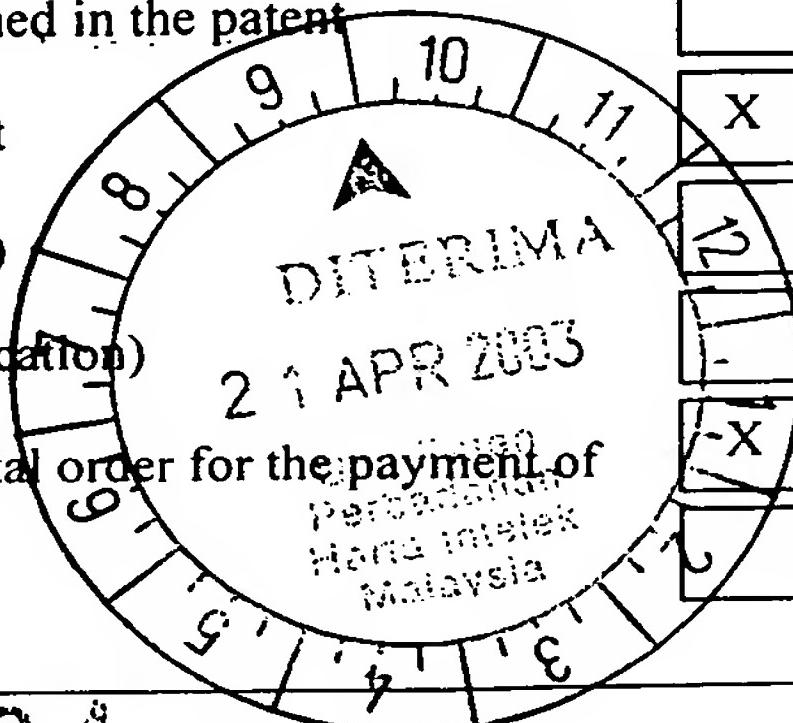
VIII. CHECK LIST

A. This application contains the following:

- | | | | | |
|-------|-------------|-------------|------|--------|
| 1. | request | Eight | (08) | sheets |
| 2. | description | Five | (05) | sheets |
| 3. | claim | One | (01) | sheets |
| 5. | drawings | Eleven | (11) | sheets |
| Total | | Twenty-five | (25) | sheets |

B. This Form, as filed, is accompanied by the items checked below:

- (a) signed Form No. 17
- (b) declaration that inventor does not wish to be named in the patent
- (c) statement justifying applicant's right to the patent
- (d) statement that certain disclosures be disregarded
- (e) priority document (certified copy of earlier application)
- (f) cash, cheque, money order, banker's draft or postal order for the payment of application fee
- (g) other documents (specify)



20031484

IX. SIGNATURE 
KHAW HANG MENG

17-04-2003

(Date)

*(Applicant/Agent)

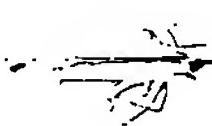
If Agent, indicate Agent's Registration No.: PA 92/0027

For Official Use

1. Date application received:

2. Date of receipt of correction, later filed papers or drawings completing the application:

*Type name under signature and delete whichever does not apply.



Description

Title of Invention: Screwless Optical Disc Drive Housing

Background of Invention

1. Field of the Invention

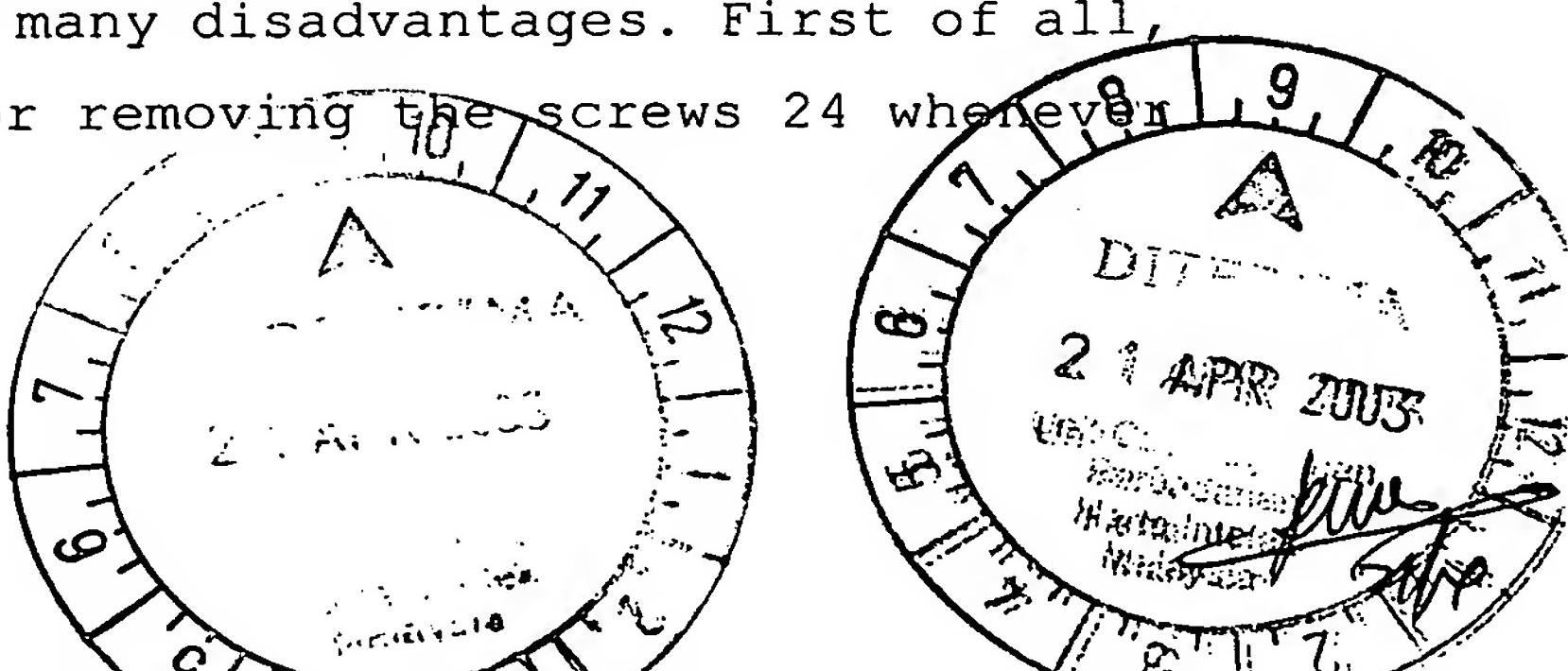
5 The present invention relates to the housing of an optical disc drive, and more specifically, to an optical disc drive housing that can be assembled without the use of screws.

2. Description of the Prior Art

10 During the assembly of an electrical device, it is common to secure a housing of the device with screws. Screws and screwdrivers are universal parts, allowing the housing to be assembled or disassembled anywhere.

Please refer to Fig.1 and Fig.2. Fig.1 is an exploded view of an optical disc drive 10 according to the prior art. Fig.2 is a bottom view of the optical disc drive 10 after assembly. The optical disc drive 10 comprises an upper housing 12, a loader 14 for loading an optical disc, and a lower housing 16. When assembling the optical disc drive 10, the loader 14 is placed on the lower housing 16 and the upper housing 12 is then placed over the lower housing 16 to enclose the loader 14 between the upper housing 12 and the lower housing 16. A plurality of screws 24 is then used to secure the lower housing 16 to the upper housing 12. The screws 24 are inserted through openings 22 in the lower housing 16. Next, the screws 24 are fed through holes 20 in the loader 14, and screwed into receptacles 18 located in the upper housing 12.

Unfortunately, the use of screws 24 to secure the lower housing 16 to the upper housing 12 has many disadvantages. First of all, time is needed for inserting or removing the screws 24 whenever



the optical disc drive 10 is assembled or disassembled, respectively. Since assembly personnel are required for assembling the optical disc drive 10, the more time and effort required to assemble the optical disc drive 10, the higher the cost will be.

5

Summary of Invention

It is therefore a primary objective of the claimed invention to provide an optical disc drive containing a housing that can be assembled without the use of screws in order to solve the above-mentioned problems.

10 According to the claimed invention, an optical disc drive contains a lower housing, a loader disposed on the lower housing, and an upper housing disposed on the lower housing for enclosing the loader between the upper housing and the lower housing. The lower housing contains a plurality of lower guiding flaps for 15 guiding the lower housing into proper position during assembly and a plurality of openings formed in the lower housing. The loader contains a plurality of guiding holes for receiving the corresponding lower guiding flaps as the loader is disposed on the lower housing. The upper housing contains a plurality of upper 20 guiding flaps formed for insertion into the corresponding guiding holes of the loader for guiding the upper housing into proper position during assembly and a plurality of hooks formed for insertion into the corresponding openings of the lower housing for securing the upper housing to the lower housing.

25 It is an advantage of the claimed invention that the upper and lower housings can be secured to each other without the use of screws for reducing the time and cost required for assembly and disassembly.

These and other objectives of the claimed invention will no doubt become obvious to those of ordinary skill in the art after reading the following detailed description of the preferred embodiment, which is illustrated in the various figures and drawings.

5

Brief Description of Drawings

Fig.1 is an exploded view of an optical disc drive according to the prior art.

Fig.2 is a bottom view of the optical disc drive after assembly.

Fig.3 is an exploded view of an optical disc drive according to 10 a preferred embodiment of the present invention.

Fig.4 is a diagram of an upper guiding flap that is monolithically formed with an upper housing.

Fig.5 shows a cross-sectional view of the optical disc drive showing a hook being inserted into an opening of a lower housing.

15 Fig.6 shows a side view of the hook after insertion into the opening.

Fig.7 shows a Y-shaped tool used for releasing the hooks from the openings.

Fig.8 is a partial view of a second embodiment optical disc drive.

Fig.9 is a partial view of a third embodiment optical disc drive.

20 Fig.10 is an exploded view of the second embodiment optical disc drive.

Fig.11 is a diagram showing preferred placement of hooks on an optical disc drive according to the present invention.

Detailed Description

25 Please refer to Fig.3. Fig.3 is an exploded view of an optical disc drive 50 according to a preferred embodiment of the present invention. The optical disc drive 50 contains an upper housing 60, a loader 70 for loading an optical disc, and a lower housing 80. When assembling the optical disc drive 50, the loader 70 is placed 30 on the lower housing 80 and the upper housing 60 is then placed

over the lower housing 80 to enclose the loader 70 between the upper housing 60 and the lower housing 80.

Please refer to Fig.4. Fig.4 is a diagram of an upper guiding flap 64 that is monolithically formed with the upper housing 60 by cutting 5 the upper guiding flap 64 out of the upper housing 60 and folding the upper guiding flap 64 inward, leaving an exposed hole 62 in its place.

Please refer back to Fig.3. Not only does the upper housing 60 contain a plurality of upper guiding flaps 64, but the lower housing 10 80 also contains a plurality of lower guiding flaps 84 with corresponding holes 82. When the loader 70 is placed onto the lower housing 80, the lower guiding flaps 84 of the lower housing 80 are inserted into corresponding guiding holes 72 on the loader 70 for guiding the loader 70 into a proper position with respect to the 15 lower housing 80. Likewise, when the upper housing 60 is placed on the lower housing 80, the upper guiding flaps 64 of the upper housing 60 are inserted into the corresponding guiding holes 72 of the loader 70 for guiding the upper housing 60 into a proper position with respect to both the loader 70 and the lower housing 20 80.

Instead of using screws to secure the lower housing 80 to the upper housing 60, the present invention optical disc drive 50 uses a plurality of hooks 68 formed on side surfaces of the upper housing 60 to insert into a plurality of openings 88 formed in side surfaces 25 of the lower housing 80. The upper housing 60 contains a plurality of side holes 66, which prevent the upper housing 60 from covering the openings 88 of the lower housing 80, thereby allowing the hooks 68 to insert into the openings 88.

The assembly of the optical disc drive 50 of the present invention 30 can be summarized in three steps. First, the loader 70 is placed

on the lower housing 80, with the lower guiding flaps 84 being inserted into the guiding holes 72 of the loader 70. Next, the upper guiding flaps 64 of the upper housing 60 are inserted into the guiding holes 72 of the loader 70. One of the lower guiding flaps

5 84 and one of the upper guiding flaps 64 are preferably inserted into a same guiding hole 72 of the loader 70. Finally, the hooks 68 of the upper housing 60 are inserted into the openings 88 of the lower housing 80, latching the upper housing 60 to the lower housing 80.

10 Please refer to Fig.5 and Fig.6. Fig.5 shows a cross-sectional view of the optical disc drive 50 showing one of the hooks 68 being inserted into one of the openings 88 of the lower housing 80. Notice that the hook 68 has a J-shape, and the lower, curved part of the hook 68 is inserted into the opening 88. Fig.6 shows a side view
15 of the hook 68 after insertion into the opening 88. The opening 88 is preferably rectangular in shape, although other shapes are possible. Likewise, it should be noted that the hooks 68 could have other shapes besides a J-shape, so long as the hooks 68 are capable of latching with the openings 88 of the lower housing 80.

20 Please refer to Fig.7. Fig.7 shows a Y-shaped tool 90 used for releasing the hooks 68 from the openings 88. The Y-shaped tool 90 shown in Fig.7 is used as an example to show how two hooks 68 could be released from the corresponding openings 88 simultaneously. The Y-shaped tool 90 releases the hooks 68 from the openings 88 by
25 pushing the hooks 68 towards the openings 88 in a direction that is roughly perpendicular to the side surface of the lower housing 80. In this example, it is assumed that the two hooks 68 and openings 88 are located on a same side of the optical disc drive 50. Of course, other tools could be used for releasing different numbers of hooks
30 68 simultaneously. In addition, it is also possible to release one hook 68 at a time.

Please refer to Fig.8. Fig.8 is a partial view of a second embodiment optical disc drive 50A. The second embodiment optical disc drive 50A is similar to the preferred embodiment optical disc drive 50. The only difference is the position of hooks 68A of an upper housing 60A and openings 88A of a lower housing 80A. In the optical disc drive 50A, the openings 88A are formed above a bottom surface of the lower housing 80A and the hooks 68A are formed below a top surface of the upper housing 60A. Tunneling holes 100A are formed in the loader through which the hooks 68A latch with the corresponding openings 88A in the lower housing 80A. Thus, unlike the optical disc drive 50 shown in Fig.3 in which the openings 88 and the hooks 68 were disposed on the side surfaces of the lower housing 80 and the upper housing 60 respectively, the hooks 68A and openings 88A of the optical disc drive 50A may be formed in the middle of the optical disc drive 50A, and are not limited to side surfaces. For releasing the hooks 68A from the openings 88A, sticks 110A may be inserted into the tunneling holes 100A. The sticks 110A push the hooks 68A in a downward direction 102 so that the hooks 68A are pushed back through the openings 88A for releasing the hooks 68A.

Please refer to Fig.9. Fig.9 is a partial view of a third embodiment optical disc drive 50B. The third embodiment optical disc drive 50B is similar to the second embodiment optical disc drive 50A shown in Fig.8. The only difference is hooks 68B have a slightly different shape, allowing sticks 110B to be inserted between the hooks 68B and a lower housing 80B. A bottom section of the hooks 68B contain an angled section 69B for causing the hooks 68B to move out of the openings 88B as the sticks 110B are inserted in the downward direction 102.

Please refer to Fig.10. Fig.10 is an exploded view of the second embodiment optical disc drive 50A. As seen, the hooks 68A can be inserted into the guiding holes 72A of the loader 70A for latching

with the openings 88A that are also inserted into the guiding holes 72A. Thus, the guiding holes 72A are used for receiving the hooks 68A and the openings 88A, and are not used for receiving flaps. The hooks 68A and the openings 88A can replace the flaps by guiding
5 the upper housing 60A onto the lower housing 80A during assembly.

When hooks of the upper housing are inserted into openings located on a wall of the lower housing, slight movement is still possible in the direction perpendicular to the wall of the lower housing. For an example, please refer to Fig.11. Fig.11 is a diagram showing
10 preferred placement of hooks 202, 204, 206, and 208 on an optical disc drive 200 according to the present invention. For stopping relative movement of the upper and lower housings, either hook 202 or 206 can be used to stop motion in the y-direction. Similarly, either hook 204 or 208 can be used to stop motion in the x-direction.
15 Therefore, it is recommended to include at least two hooks with the optical disc drive 200. For the most protection against motion, it is recommended that at least one hook be placed on each side of the optical disc drive 200, as illustrated by the four hooks 202, 204, 206, and 208 shown in Fig.11. Similarly, the four hooks
20 68A shown in Fig.10 are all positioned in four different directions, for limiting the movement of the upper housing 60A with respect to the lower housing 80A.

Compared to the prior art optical disc drive, the present invention optical disc drive does not require the use of screws for securing
25 the upper and lower housings to each other. The upper and lower guiding flaps ensure that the lower and upper housings are placed in the proper position, so that the hooks in the upper housing and the openings in the lower housing can be aligned correctly. The use of hooks and openings instead of using screws allow the present
30 invention optical disc drive to be assembled and disassembled quickly for reducing the time and cost required for assembly and

disassembly. The present invention is not limited to use in an optical disc drive, and can be used in any electronic device that contains an upper housing, a lower housing, and a plastic housing located between the upper and lower housings.

- 5 Those skilled in the art will readily observe that numerous modifications and alterations of the device may be made while retaining the teachings of the invention. Accordingly, the above disclosure should be construed as limited only by the metes and bounds of the appended claims.

What is claimed is:

1. An optical disc drive comprising:
 - a lower housing comprising:
 - a plurality of lower guiding flaps for guiding the lower housing into proper position during assembly; and
 - a plurality of openings formed in the lower housing;
 - a loader for reading an optical disc, the loader being disposed on the lower housing, the loader comprising a plurality of guiding holes for receiving the corresponding lower guiding flaps as the loader is disposed on the lower housing; and
 - an upper housing disposed on the lower housing for enclosing the loader between the upper housing and the lower housing, the upper housing comprising:
 - a plurality of upper guiding flaps formed for insertion into the corresponding guiding holes of the loader for guiding the upper housing into proper position during assembly; and
 - a plurality of hooks formed for insertion into the corresponding openings of the lower housing for securing the upper housing to the lower housing.
- 20 2. The optical disc drive of claim 1 wherein each of the lower guiding flaps is monolithically formed with the lower housing by cutting a pattern in the lower housing and folding the lower guiding flaps inward, leaving an exposed hole on a bottom surface of the lower housing.

3. The optical disc drive of claim 1 wherein each of the upper guiding flaps is monolithically formed with the upper housing by cutting a pattern in the upper housing and folding the upper guiding flaps inward, leaving an exposed hole on a top surface of the upper housing.
5
4. The optical disc drive of claim 1 wherein the openings are formed in side surfaces of the lower housing.
5. The optical disc drive of claim 4 wherein the hooks are formed on side surfaces of the upper housing corresponding to the
10 openings of the lower housing.
6. The optical disc drive of claim 5 wherein each of the hooks is capable of being released from the corresponding opening by pushing the hook toward the opening in a direction perpendicular to the side surface of the lower housing.
- 15 7. The optical disc drive of claim 1 wherein the openings are formed above a bottom surface of the lower housing, the hooks are formed below a top surface of the upper housing corresponding to the openings of the lower housing, and the loader comprises a plurality of tunneling holes through which the hooks insert into
20 the corresponding openings.
8. The optical disc drive of claim 7 wherein each of the hooks is capable of being released from the corresponding opening by pushing the hook downward.
9. The optical disc drive of claim 1 wherein the openings are formed
25 above a bottom surface of the lower housing, the hooks are formed below a top surface of the upper housing corresponding to the openings of the lower housing, and the hooks insert into the

corresponding openings through the guiding holes of the loader.

10. The optical disc drive of claim 1 wherein the openings have a rectangular shape.

11. The optical disc drive of claim 1 wherein a cross-sectional area
5 of the hooks has a J-shape.

12. An electrical device comprising:

a lower housing comprising:

a plurality of lower guiding flaps for guiding the lower housing into proper position during assembly; and

10 a plurality of openings formed in the lower housing;

a plastic housing disposed on the lower housing, the plastic housing comprising a plurality of guiding holes for receiving the corresponding lower guiding flaps as the plastic housing is disposed on the lower housing; and

15 an upper housing disposed on the lower housing for enclosing the plastic housing between the upper housing and the lower housing, the upper housing comprising:

a plurality of upper guiding flaps formed for insertion into the corresponding guiding holes of the plastic housing for guiding the upper housing into proper position during assembly;
20 and

a plurality of hooks formed for insertion into the corresponding openings of the lower housing for securing the upper housing to the lower housing.

13. The electrical device of claim 12 wherein each of the lower guiding flaps is monolithically formed with the lower housing by cutting a pattern in the lower housing and folding the lower guiding flaps inward, leaving an exposed hole on a bottom surface of the lower housing, and each of the upper guiding flaps is

5 monolithically formed with the upper housing by cutting a pattern in the upper housing and folding the upper guiding flaps inward, leaving an exposed hole on a top surface of the upper housing.

10 14. The electrical device of claim 12 wherein the openings are formed in side surfaces of the lower housing, and the hooks are formed on side surfaces of the upper housing corresponding to the openings of the lower housing.

15 15. The electrical device of claim 14 wherein each of the hooks is capable of being released from the corresponding opening by pushing the hook toward the opening in a direction perpendicular to the side surface of the lower housing.

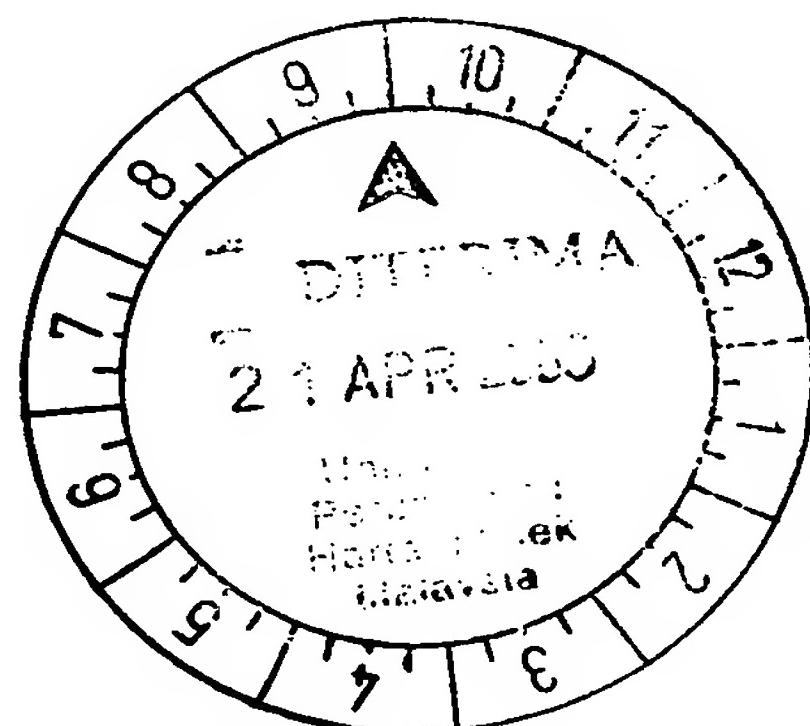
20 16. The electrical device of claim 12 wherein the openings are formed above a bottom surface of the lower housing, the hooks are formed below a top surface of the upper housing corresponding to the openings of the lower housing, and the plastic housing comprises a plurality of tunneling holes through which the hooks insert into the corresponding openings.

25 17. The electrical device of claim 16 wherein each of the hooks is capable of being released from the corresponding opening by pushing the hook downward.

18. The electrical device of claim 12 wherein the openings are formed above a bottom surface of the lower housing, the hooks are formed

below a top surface of the upper housing corresponding to the openings of the lower housing, and the hooks insert into the corresponding openings through the guiding holes of the plastic housing.

- 5 19. The electrical device of claim 12 wherein the openings have a rectangular shape and a cross-sectional area of the hooks has a J-shape
20. The electrical device of claim 12 being an optical disc drive.



Abstract of DisclosureTitle of Invention: Screwless Optical Disc Drive Housing

An optical disc drive contains a lower housing, a loader disposed on the lower housing, and an upper housing disposed on the lower housing for enclosing the loader between the upper housing and the lower housing. The lower housing contains a plurality of lower guiding flaps for guiding the lower housing into proper position during assembly and a plurality of openings formed in the lower housing. The loader contains a plurality of guiding holes for receiving the corresponding lower guiding flaps as the loader is disposed on the lower housing. The upper housing contains a plurality of upper guiding flaps formed for insertion into the corresponding guiding holes of the loader for guiding the upper housing into proper position during assembly and a plurality of hooks formed for insertion into the corresponding openings of the lower housing for securing the upper housing to the lower housing.

Figures

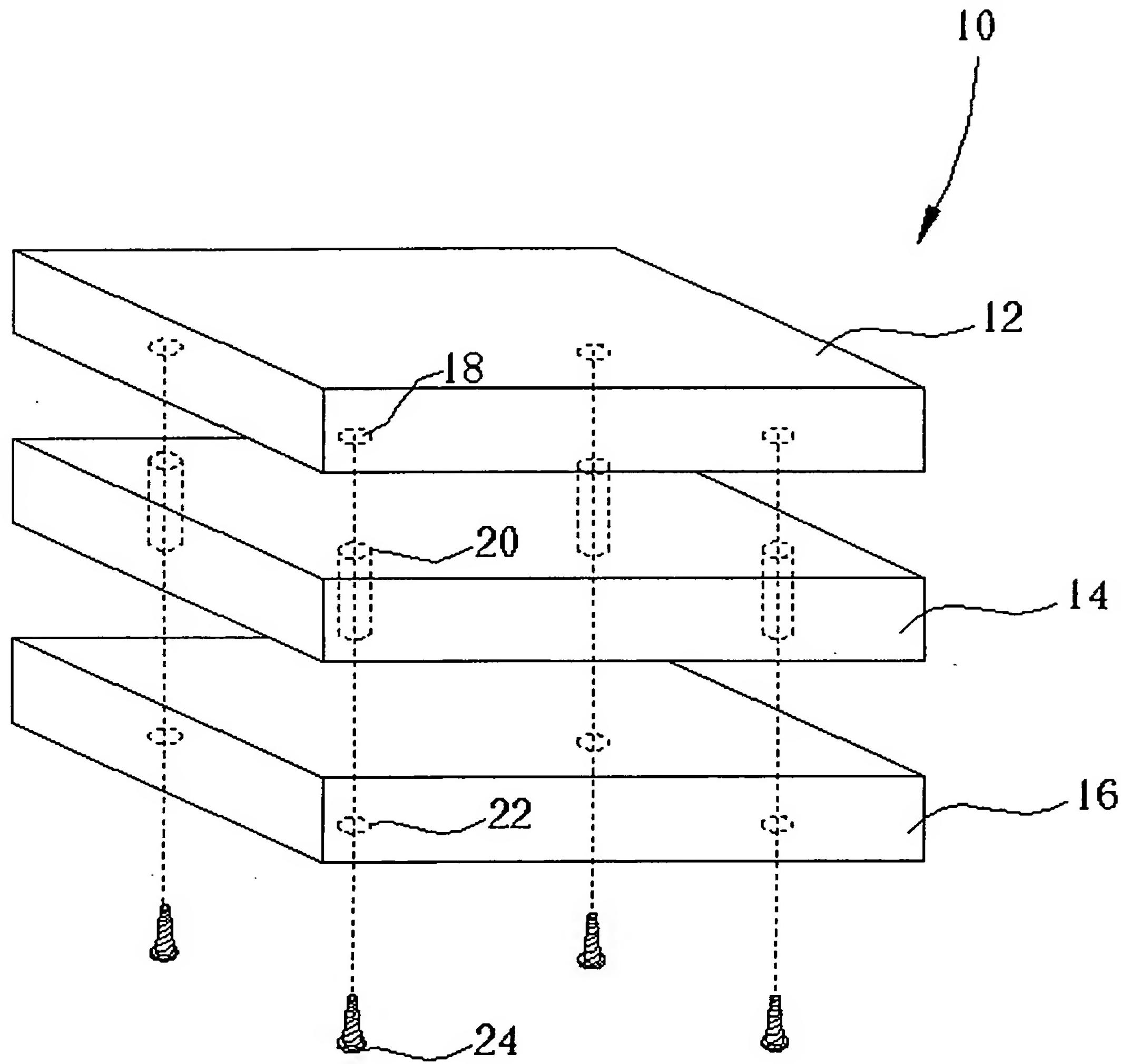
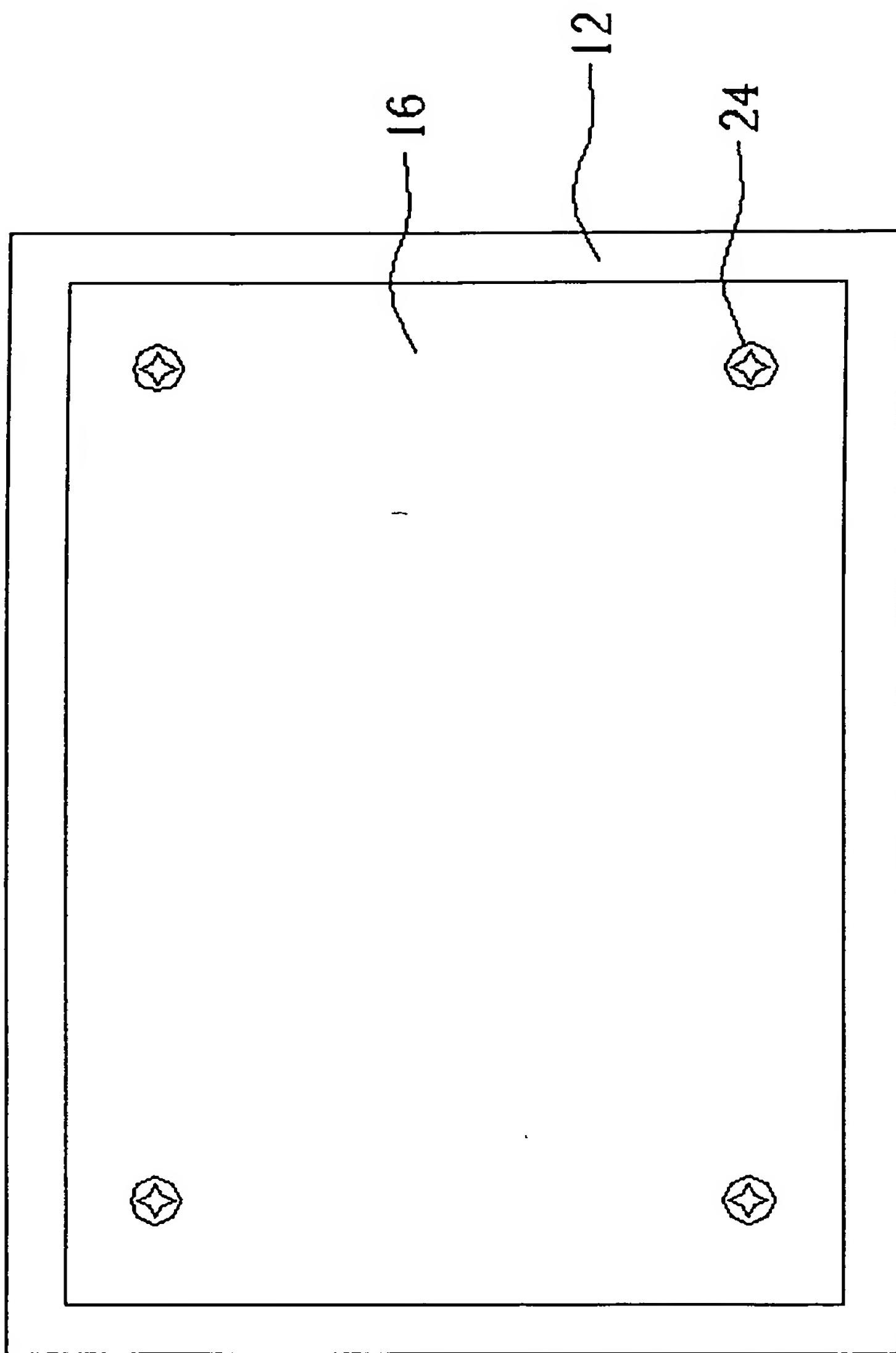


Fig. 1 Prior Art

Fig. 2 Prior Art



10

Fig. 3

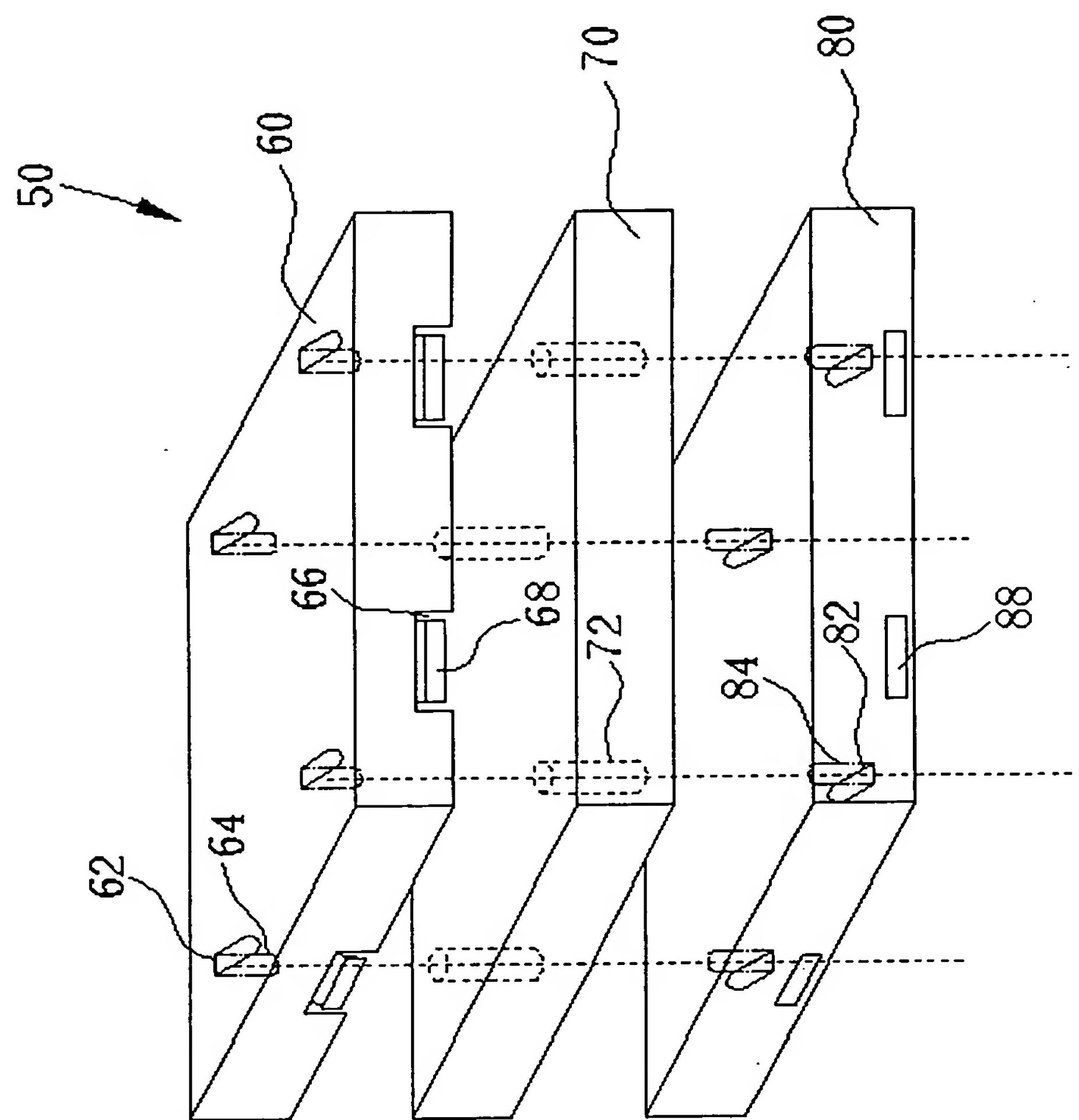
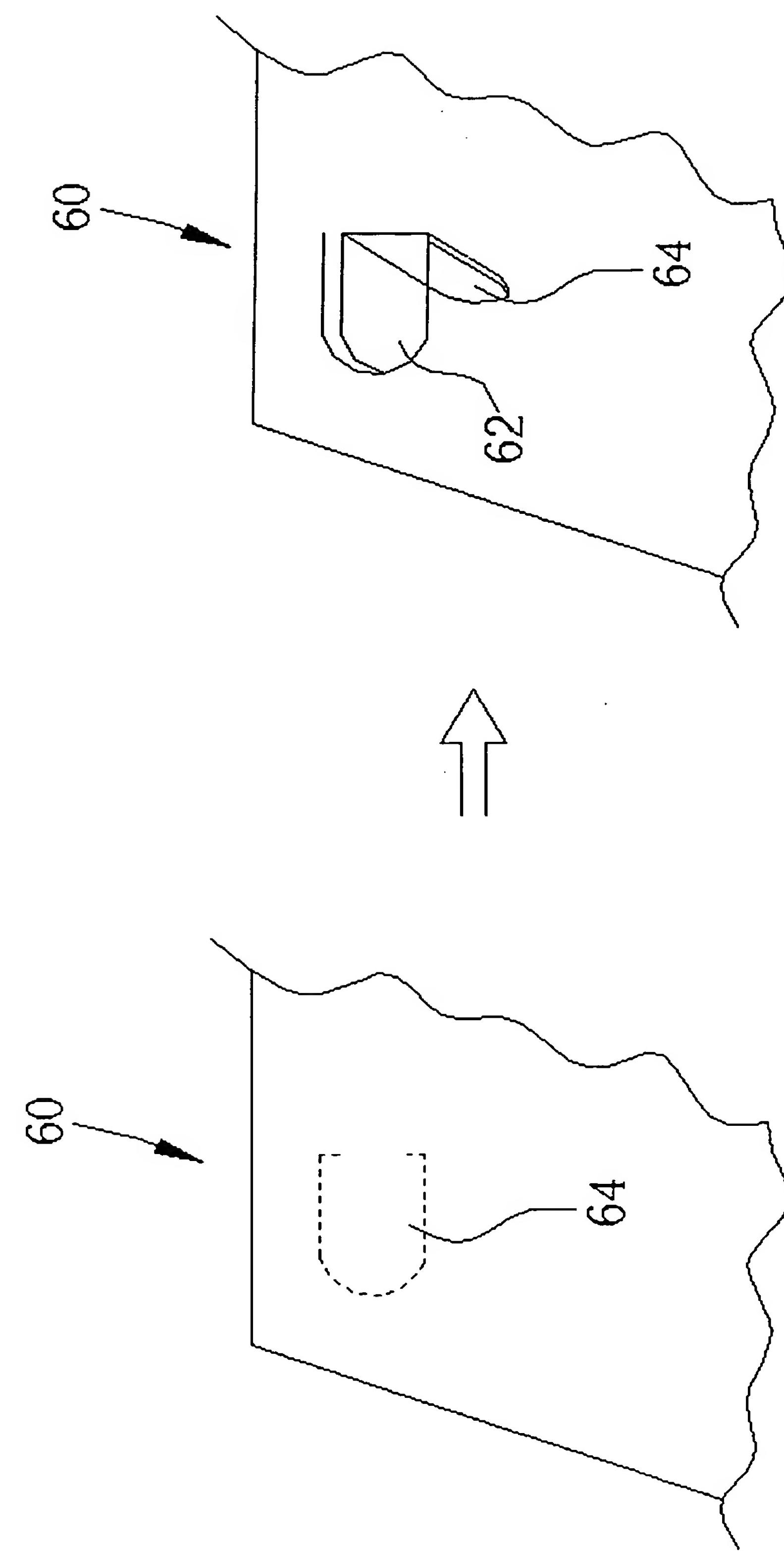


Fig. 4



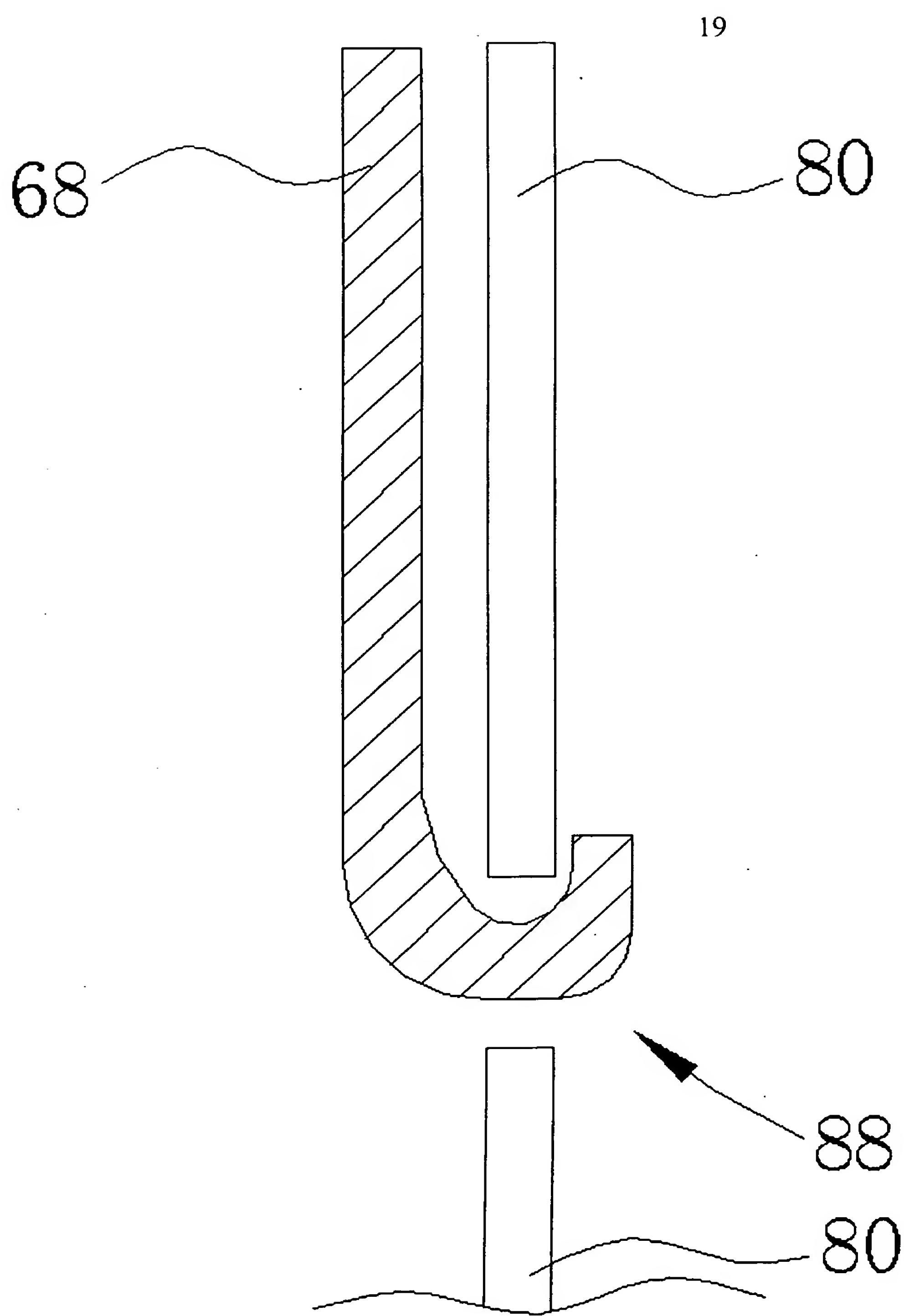
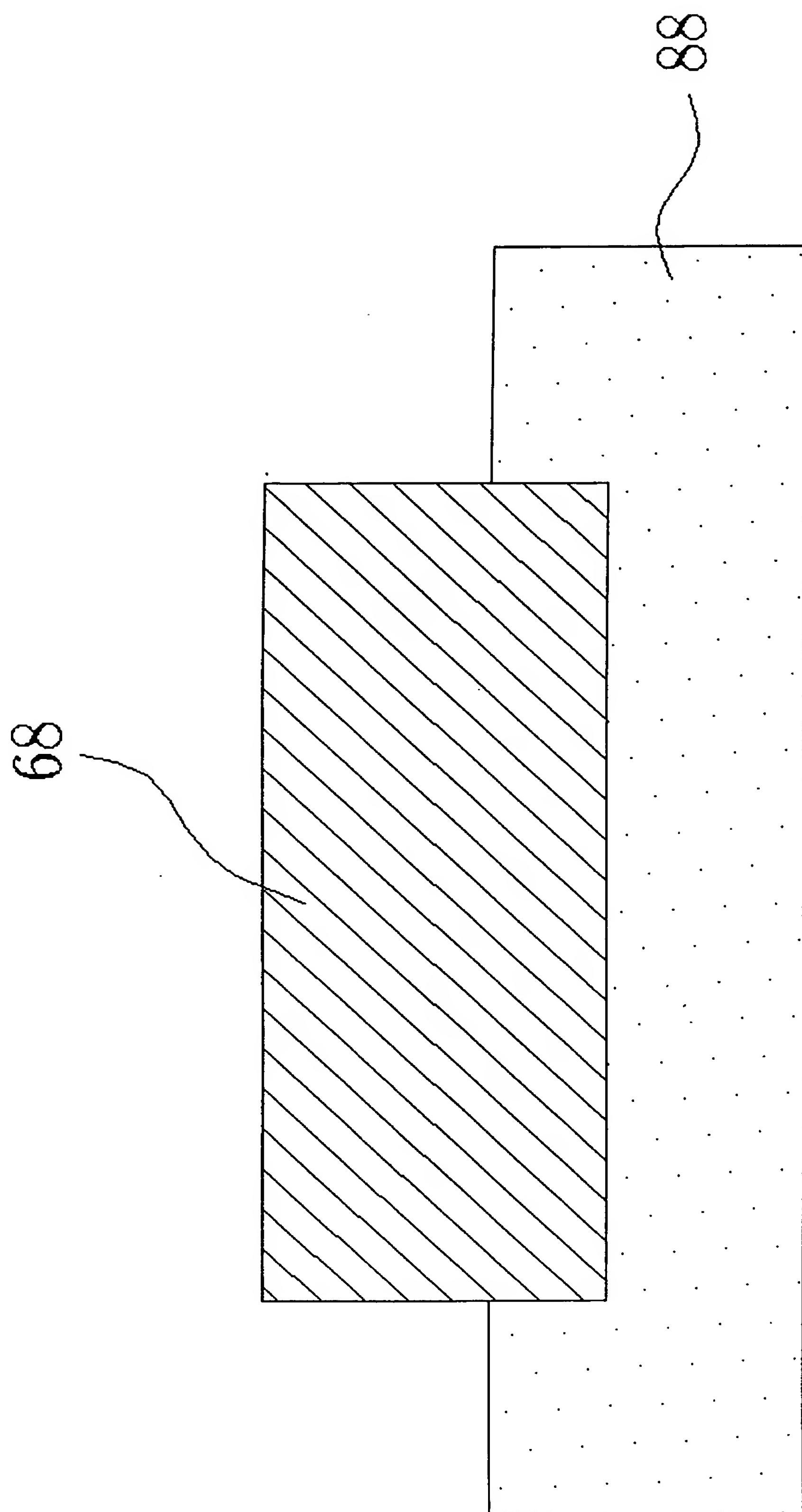


Fig. 5

Fig. 6



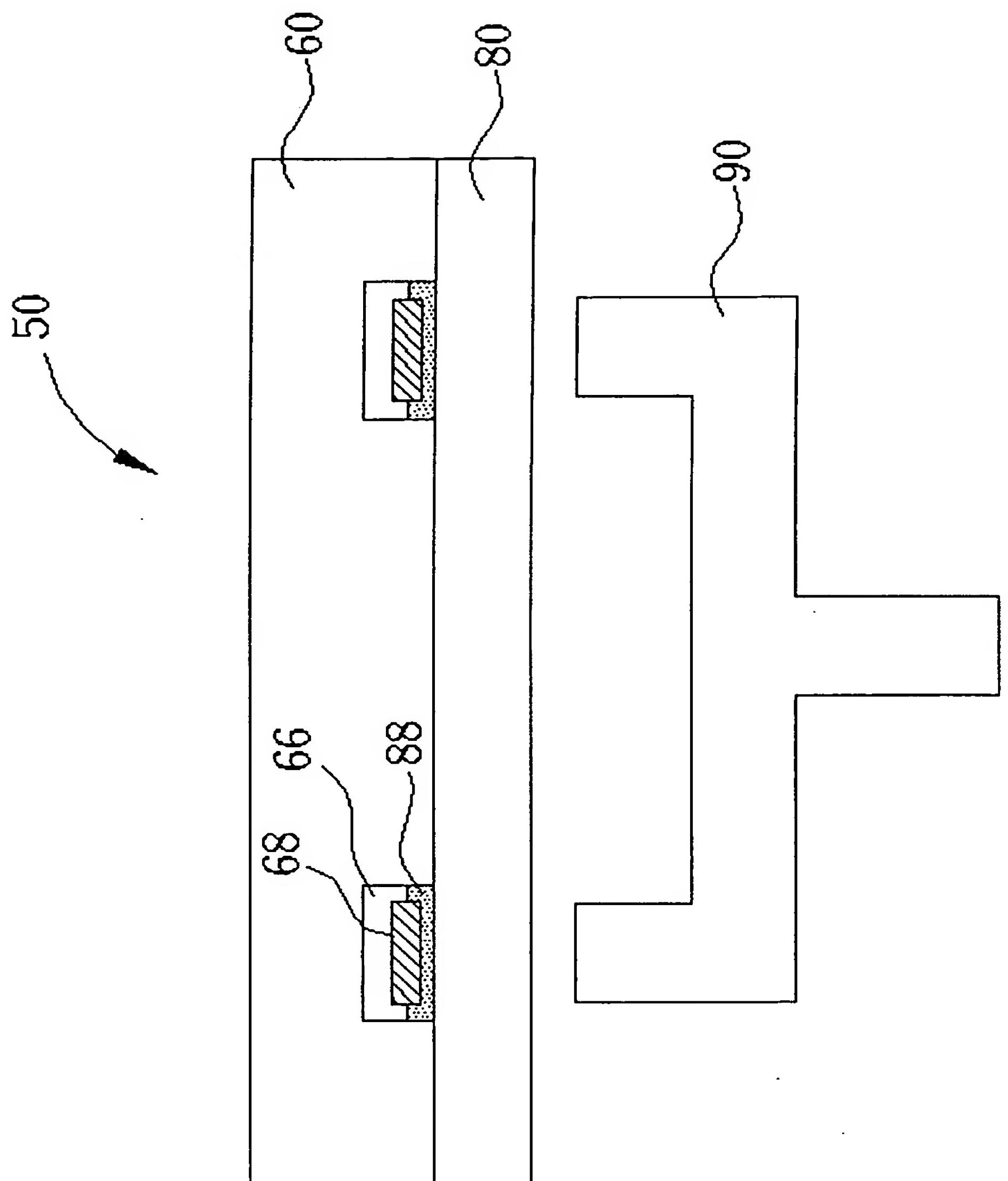


Fig. 7

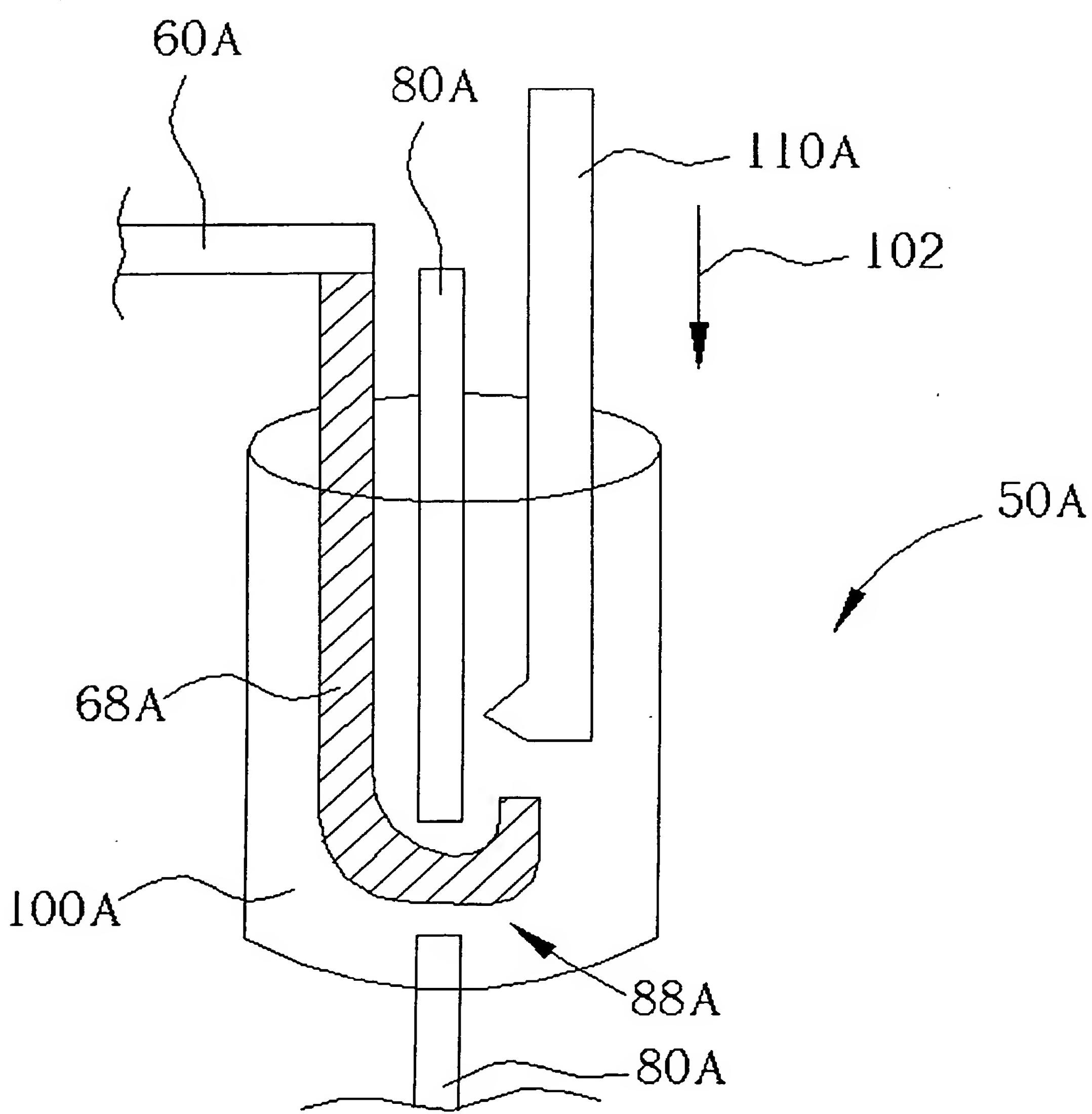


Fig. 8

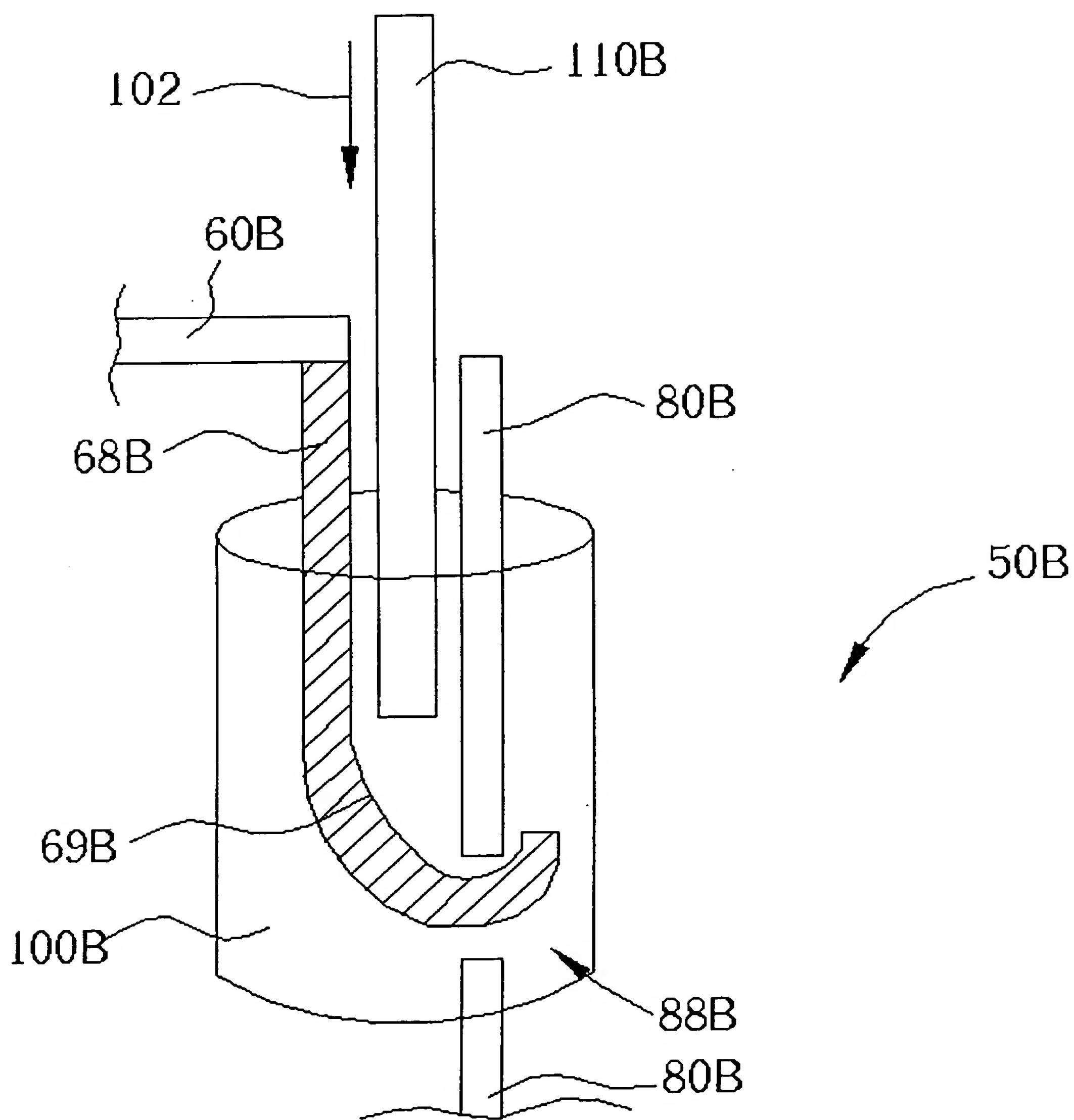


Fig. 9

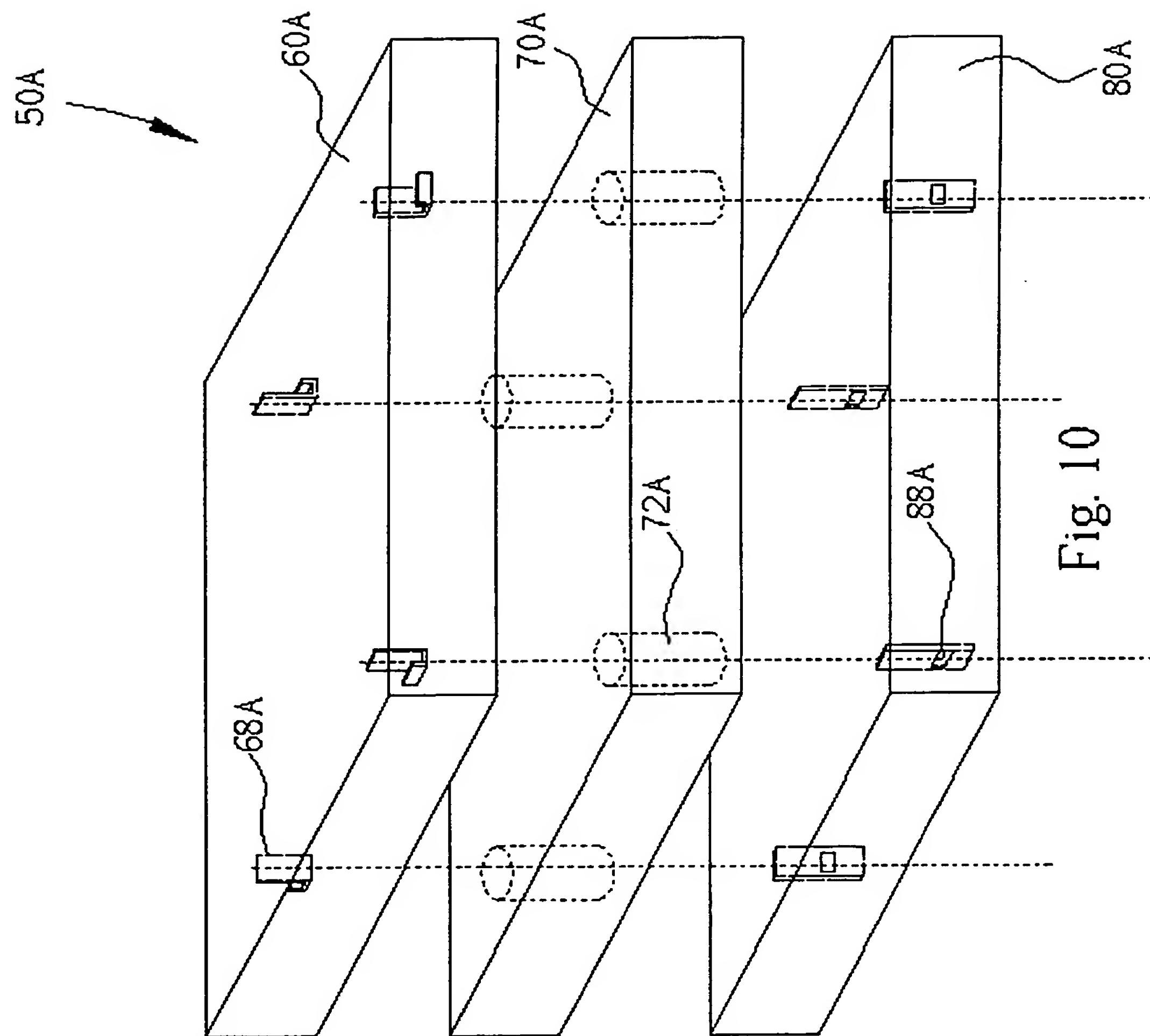


Fig. 10

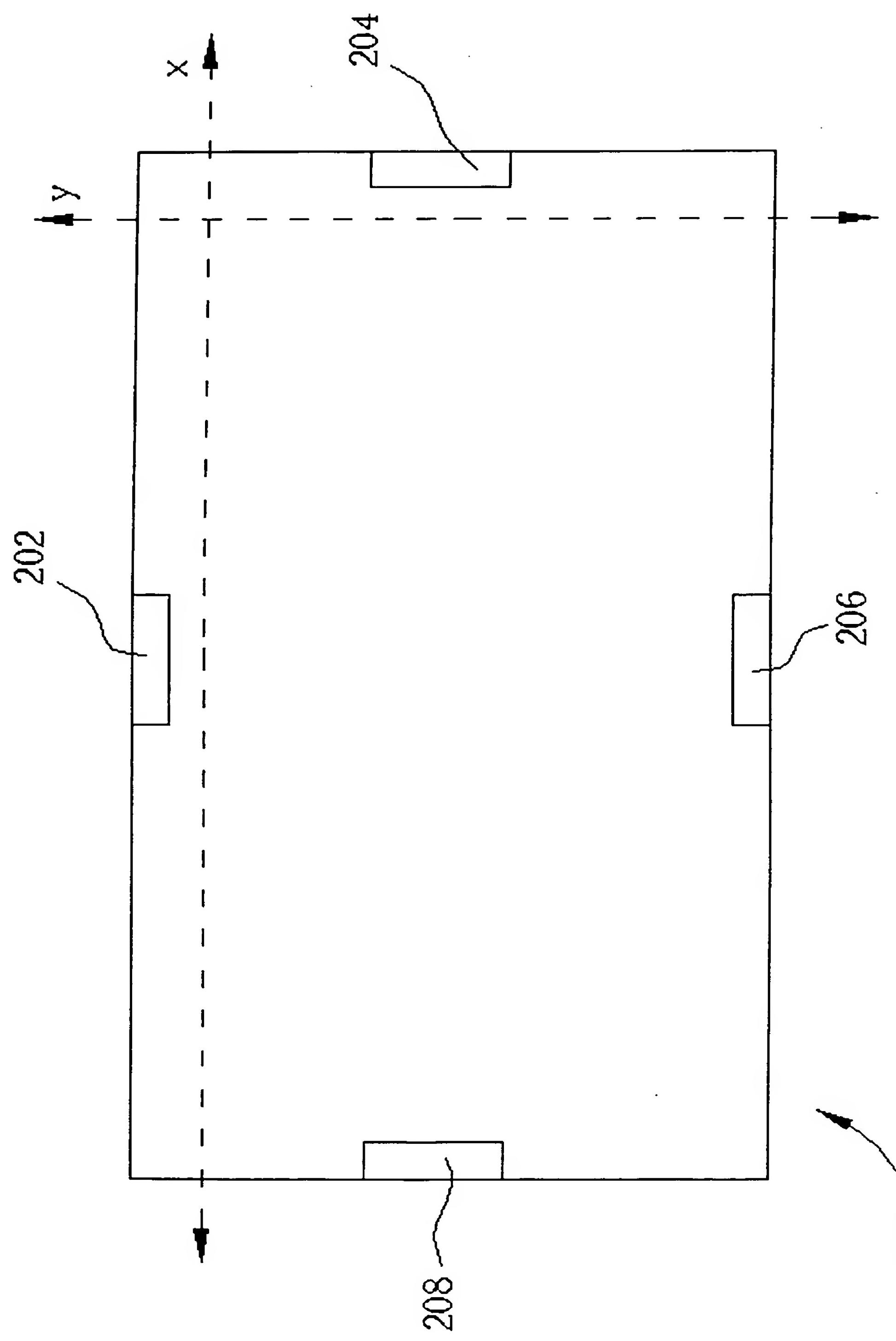


Fig. 11